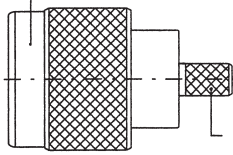


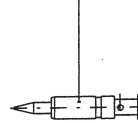
CABLE ASSEMBLY INSTRUCTIONS-CRIMP (1)

CONNECTOR BODY

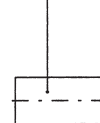


INNER FERRULE

CENTER CONTACT



CRIMP FERRULE



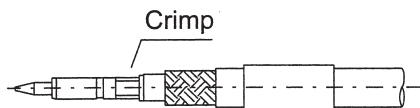
1.



Preparation of cable

- (1) Slide crimp ferrule onto cable.
- (2) Strip cable to recommended dimensions shown in catalogue.

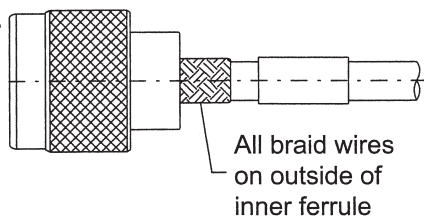
2.



Crimp center contact to cable center conductor

- (1) Insert cable center conductor into center contact until it butts against cable dielectric.
- (2) Crimp (or solder) center contact.

3.

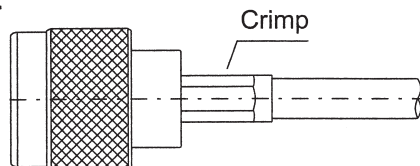


All braid wires
on outside of
inner ferrule

Attach cable to connector body

- (1) Insert cable assembly into rear of connector body, with all braid wires on outside of inner ferrule.
- (2) Push cable assembly forward until contact snaps into place in insulator.

4.

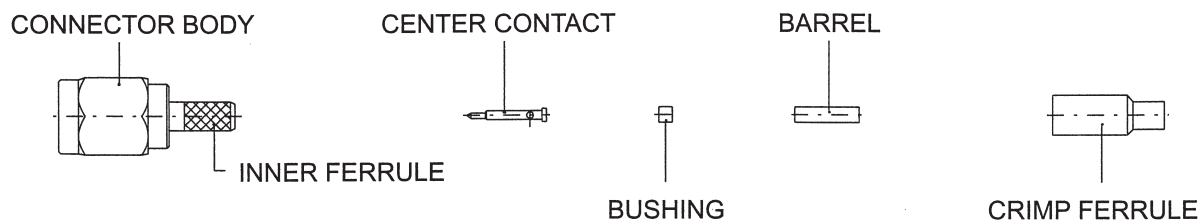


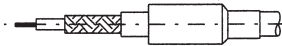
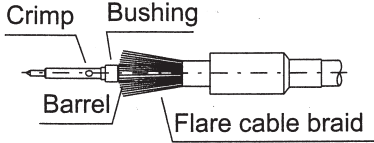
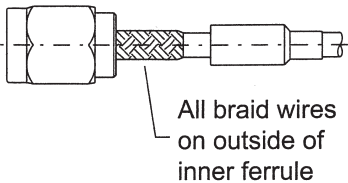
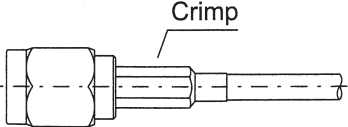
Crimp

Final assembly

- (1) Slide crimp ferrule forward until flush with connector body and crimp.

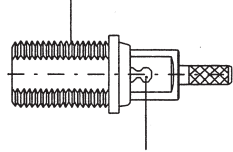
CABLE ASSEMBLY INSTRUCTIONS-CRIMP (2)



<p>1.</p> 	<p>Preparation of cable (1) Slide crimp ferrule onto cable. (2) Strip cable to recommended dimensions shown in catalogue.</p>
<p>2.</p> 	<p>Crimp center contact to cable center conductor (1) Flare slightly end of cable braid to facilitate insertion of inner ferrule. (2) Slide barrel and bushing onto cable dielectric. (3) Place center contact on cable center conductor and crimp in place.</p>
<p>3.</p> 	<p>Attach cable to connector body (1) Insert cable assembly into rear of connector body, with all braid wires on outside of inner ferrule. (2) Push cable assembly forward until contact snaps into place in insulator.</p>
<p>4.</p> 	<p>Final assembly (1) Slide crimp ferrule forward until flush with connector body and crimp.</p>

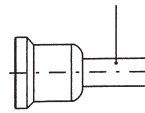
CABLE ASSEMBLY INSTRUCTIONS-CRIMP (3)

CONNECTOR BODY

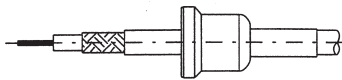


CENTER CONTACT

CRIMP FERRULE



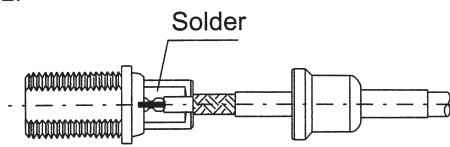
1.



Preparation of cable

- (1) Slide crimp ferrule onto cable.
- (2) Strip cable to recommended dimensions shown in catalogue.

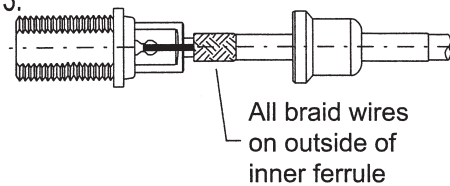
2.



Crimp center contact to cable center conductor

- (1) Insert cable into connector body with center conductor placed in contact slot, and with all braid wires on outside of inner ferrule.
- (2) Soft solder center contact to cable center conductor.

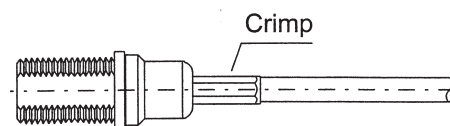
3.



Attach cable to connector body

- (1) Insert cable assembly into rear of connector body, with all braid wires on outside of inner ferrule.
- (2) Push cable assembly forward until contact snaps into place in insulator.

4.

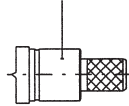


Final assembly

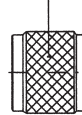
- (1) Slide crimp ferrule forward until flush with connector body and crimp.

CABLE ASSEMBLY INSTRUCTIONS-CRIMP (4)

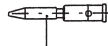
CONNECTOR BODY



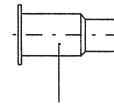
SHELL



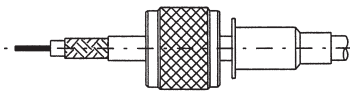
CENTER CONTACT



CRIMP FERRULE



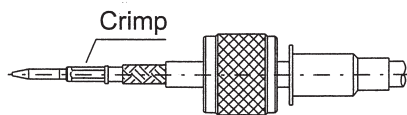
1.



Preparation of cable

- (1) Slide crimp ferrule and shell onto cable.
- (2) Strip cable to recommended dimensions shown in catalogue.

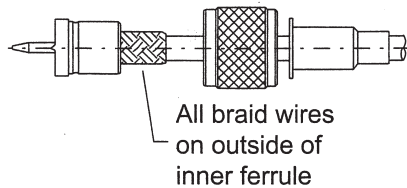
2.



Crimp center contact to cable center conductor

- (1) Insert cable into connector body with center conductor placed in contact slot, and with all braid wires on outside of inner ferrule.
- (2) Soft solder center contact to cable center conductor.

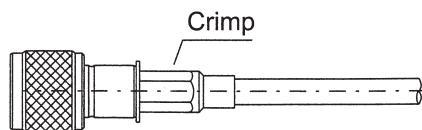
3.



Attach cable to connector body

- (1) Insert cable assembly into rear of connector body, with all braid wires on outside of inner ferrule.
- (2) Push cable assembly forward until contact snaps into place in insulator.

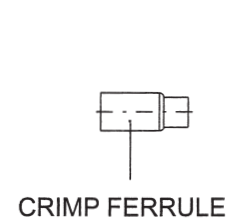
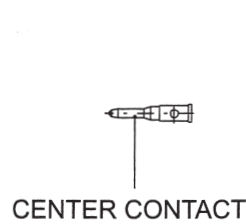
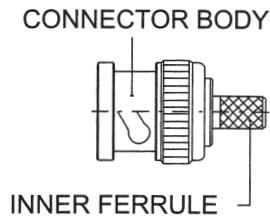
4.



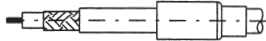
Final assembly

- (1) Slide shell forward to connector body, then slide crimp ferrule until flush with connector body and crimp.

CABLE ASSEMBLY INSTRUCTIONS-CRIMP (5)



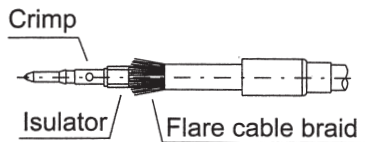
1.



Preparation of cable

- (1) Slide crimp ferrule and shell onto cable.
- (2) Strip cable to recommended dimensions shown in catalogue.

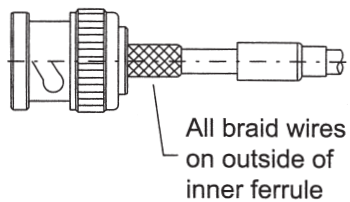
2.



Crimp center contact to cable center conductor

- (1) Flare slightly end of cable braid to facilitate insertion of inner ferrule.
- (2) Place center contact on cable center conductor and crimp in place.

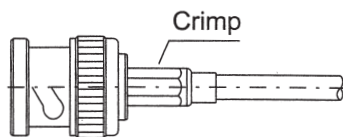
3.



Attach cable to connector body

- (1) Insert cable assembly into rear of connector body, with all braid wires on outside of inner ferrule.
- (2) Push cable assembly forward until contact snaps into place in insulator.

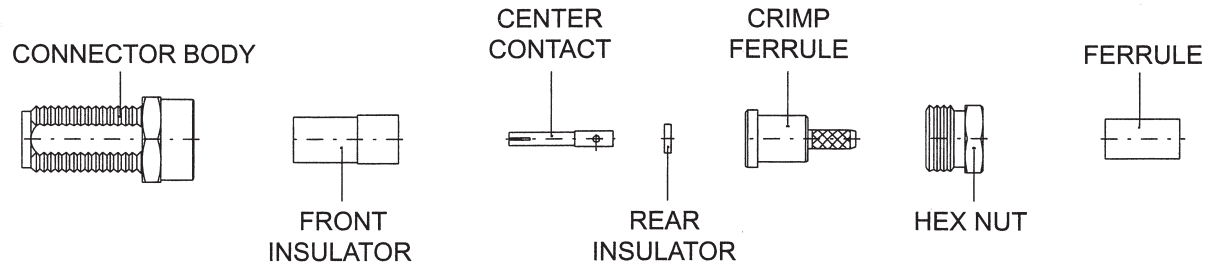
4.



Final assembly

- (1) Slide crimp ferrule forward until flush with connector body and crimp.

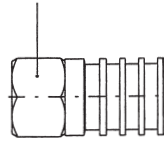
CABLE ASSEMBLY INSTRUCTIONS-CRIMP (6)



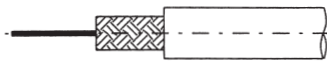
<p>1.</p>	<p>Preparation of cable</p> <p>(1) Slide hex nut and ferrule onto cable. (2) Strip cable to recommended dimensions shown in catalogue.</p>
<p>2.</p>	<p>Crimp center contact to cable center conductor</p> <p>(1) Place crimp ferrule between cable dielectric and braid. (2) Slide ferrule forward until braid and crimp.</p>
<p>3.</p>	<p>Solder center contact cable center conductor</p> <p>(1) Slide on rear insulator inside crimp ferrule and center contact (these parts must butt). (2) Solder center contact to cable center conductor.</p>
<p>4.</p>	<p>Install insulator</p> <p>(1) Install front insulator over center contact and near the crimp ferrule.</p>
<p>5.</p>	<p>Final assembly</p> <p>(1) Mount cable assembly and hardware into connector body. (2) Screw and tighten nut.</p>

CABLE ASSEMBLY INSTRUCTIONS-CRIMP (7)

CONNECTOR BODY



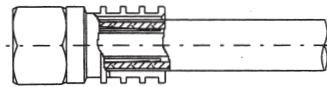
1.



Preparation of cable

- (1) Slide connector body onto cable.
- (2) Strip cable to recommended dimensions shown in catalogue.

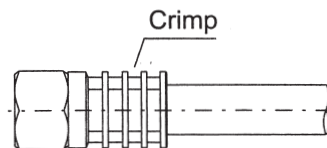
2.



Attach cable to connector body

- (1) Push cable assembly forward until stop into place in connector body.

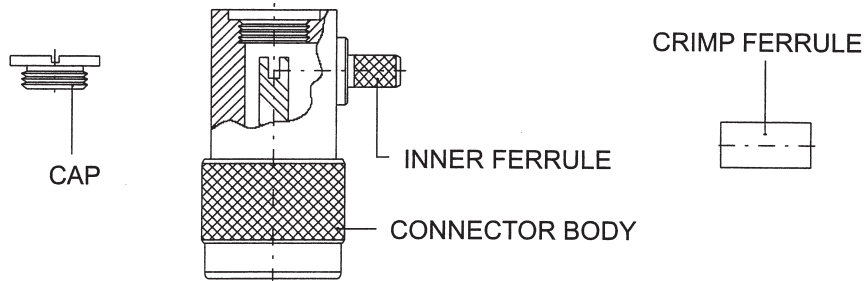
3.

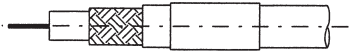
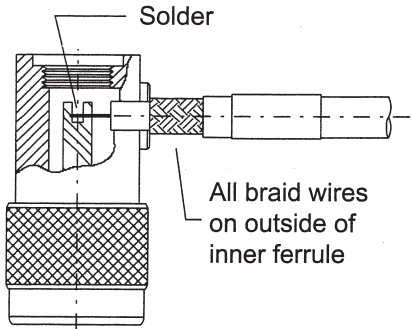
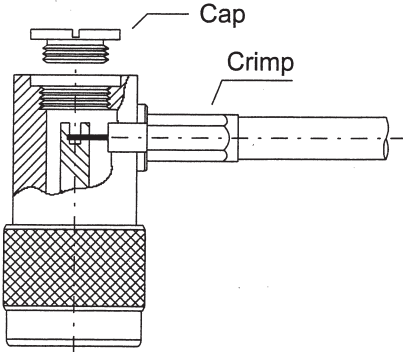


Final assembly

- (1) Crimp in place.

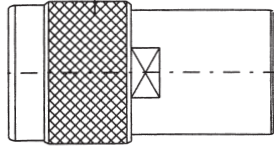
CABLE ASSEMBLY INSTRUCTIONS-R/A CRIMP



<p>1.</p> 	<p>Preparation of cable</p> <p>(1) Slide crimp ferrule onto cable. (2) Strip cable to recommended dimensions shown in catalogue.</p>
<p>2.</p>  <p style="text-align: center;">Solder</p> <p style="text-align: center;">All braid wires on outside of inner ferrule</p>	<p>Solder center contact to cable center conductor</p> <p>(1) Insert cable into connector body with center conductor placed in contact slot, and with all braid wires on outside of inner ferrule. (2) Soft solder center contact to cable center conductor.</p>
<p>3.</p>  <p style="text-align: center;">Cap</p> <p style="text-align: center;">Crimp</p>	<p>Final assembly</p> <p>(1) Slide crimp ferrule forward until flush with connector body and crimp. (2) Screw cap into opening in rear of connector body until it stops.</p>

CABLE ASSEMBLY INSTRUCTIONS-CLAMP (1)

CONNECTOR BODY



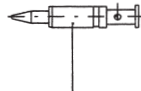
BRAID CLAMP



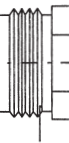
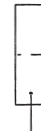
WASHER



CENTER CONTACT

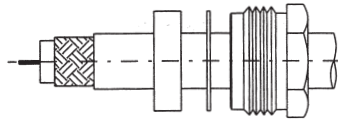


BUSHING



NUT

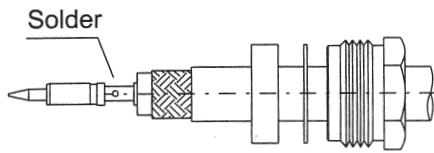
1.



Preparation of cable

- (1) Slide crimp ferrule onto cable.
- (2) Strip cable to recommended dimensions shown in catalogue.

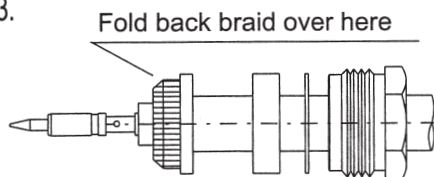
2.



Solder center contact to cable center conductor

- (1) Insert cable center conductor into center contact until it butts against cable dielectric.
- (2) Solder center contact.

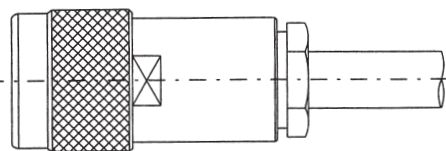
3.



Install braid clamp

- (1) Place braid clamp over cable braid.
- (2) Comb braid wires out straight and fold back over front shoulder of braid clamp.
- (3) Trim braid wires flush with edge of braid clamp.

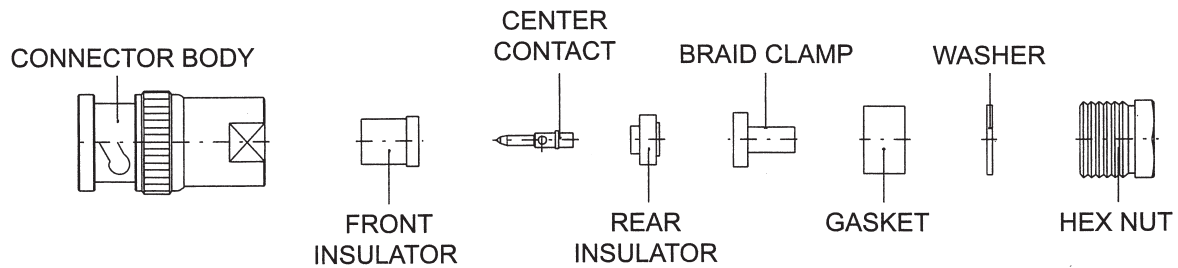
4.



Final assembly

- (1) Mount cable assembly and hardware into connector body.
- (2) Screw and tighten nut.

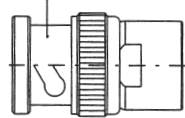
CABLE ASSEMBLY INSTRUCTIONS-CLAMP (2)



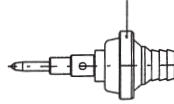
<p>1.</p> <p style="text-align: center;">Slit jacket in two places 180°</p>	<p>Preparation of cable</p> <p>(1) Slide hex nut, washer and gasket onto cable. (2) Strip cable to recommended dimensions shown in catalogue. (3) Slit cable jacket in two places, 180° apart.</p>
<p>2.</p> <p style="text-align: center;">Solder Rear insulator Braid clamp</p>	<p>Solder center contact cable center conductor</p> <p>(1) Place braid clamp between cable electric and braid. (2) Slide on rear insulator and center contact. (these part must butt).</p>
<p>3.</p> <p style="text-align: center;">Front insulator</p>	<p>Install insulator</p> <p>(1) Install front insulator over center contact.</p>
<p>4.</p>	<p>Final assembly</p> <p>(1) Mount cable asseby and hardware into connector body. (2) Screw and tighten unt.</p>

CABLE ASSEMBLY INSTRUCTIONS-CLAMP (3)

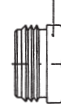
CONNECTOR BODY



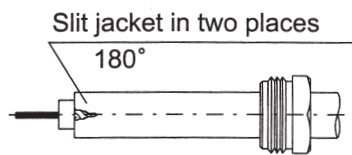
CENTER SEAT



HEX NUT



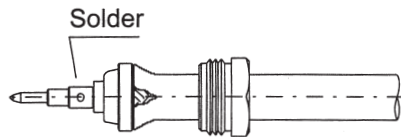
1.



Preparation of cable

- (1) Slide hex nut onto cable.
- (2) Strip cable to recommended dimensions shown in catalogue.
- (3) Slit cable jacket in two places, 180° apart.

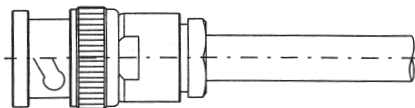
2.



Solder center contact to cable center conductor

- (1) Insert cable seat into cable between braid and jacket.
- (2) Solder center contact to cable center conductor.

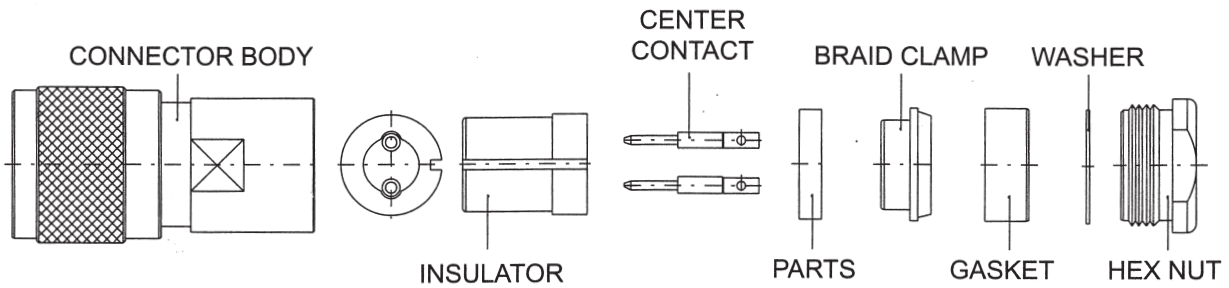
3.

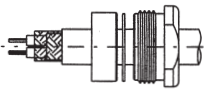
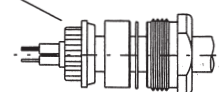

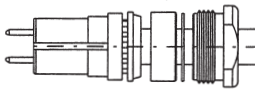
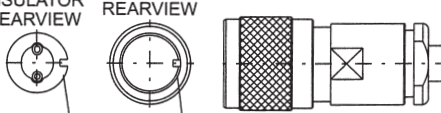


Final assembly

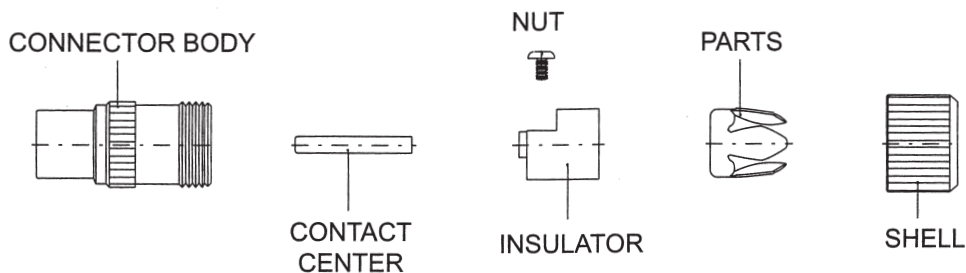
- (1) Mount cable assembly and hardware into connector body.
- (2) Screw and tighten hex nut.

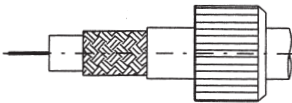
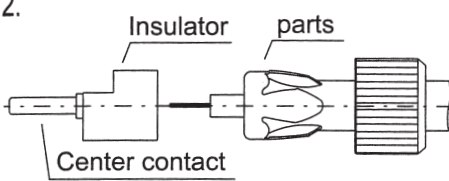
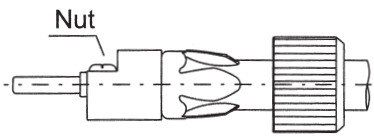
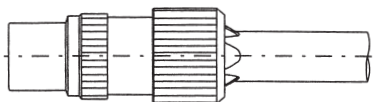
CABLE ASSEMBLY INSTRUCTIONS-CLAMP (4)



<p>1.</p> 	<p>Preparation of cable</p> <ol style="list-style-type: none"> (1) Slide hex nut, washer and gasket onto cable. (2) Strip cable to recommended dimensions shown in catalogue.
<p>2.</p> <p>Fold back braid over here</p>  <p>Braid clamp</p>	<p>Install braid clamp</p> <ol style="list-style-type: none"> (1) Place braid clamp over cable braid. (2) Comb braid wires out straight and fold back over front shoulder of braid clamp. (3) Trim braid wires flush with edge of braid clamp.
<p>3.</p> <p>Solder</p>  <p>Parts</p>	<p>Solder center contact to cable center conductor</p> <ol style="list-style-type: none"> (1) Slide parts onto cable braid. (2) Insert cable center conductor into center contact until it butts against cable dielectric. (3) Solder center contact.
<p>4.</p> 	<p>Attach cable to insulator</p> <ol style="list-style-type: none"> (1) Push cable assembly forward until contact parts into place in insulator.
<p>5.</p> <p>INSULATOR REARVIEW</p> <p>BODY REARVIEW</p>  <p>GROOVE</p> <p>KEY</p>	<p>Final assembly</p> <ol style="list-style-type: none"> (1) Install cable assembly level at insulator and connector body of groove and key. (2) Mount cable assembly and hardware into connector body. (3) Screw and tighten nut.

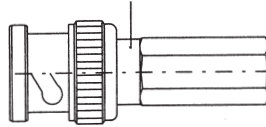
CABLE ASSEMBLY INSTRUCTIONS-CLAMP (5)



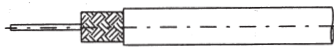
<p>1.</p> 	<p>Preparation of cable</p> <p>(1) Slide shell onto cable. (2) Strip cable to recommended dimensions shown in catalogue.</p>
<p>2.</p> 	<p>Install hardware</p> <p>(1) Slide parts onto cable and attach to braid. (2) Push center contact into insulator in place.</p>
<p>3.</p> 	<p>Attach center contact to cable center conductor</p> <p>(1) Insert cable center conductor into center contact until it stops. (2) Screw and tighten nut.</p>
<p>4.</p> 	<p>Final assembly</p> <p>(1) Insert cable assembly into connector body. (2) Screw and tighten shell.</p>

CABLE ASSEMBLY INSTRUCTIONS-TWIST-ON (1)

CONNECTOR BODY



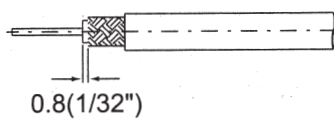
1.



Preparation of cable

(1) Strip cable to recommended dimensions shown in catalogue.

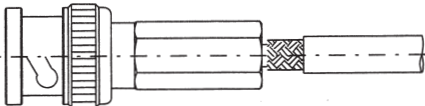
2.



Screw cable braid

(1) The insulator appears 0.8mm at least when turn braid of cable by clockwise direction.

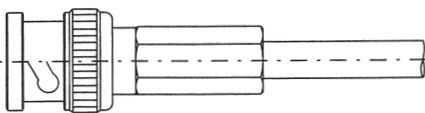
3.



Attach center contact to cable center conductor

(1) Be careful insert cable center conductor into hole in rear of center contact.

4.

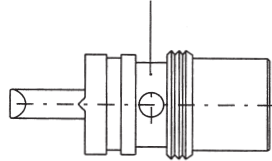


Final assembly

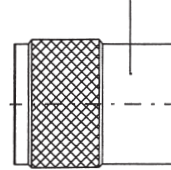
(1) Screw cable assembly into connector body in a clockwise direction until it stops.

CABLE ASSEMBLY INSTRUCTIONS-TWIST-ON (2)

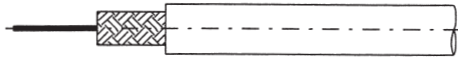
CONNECTOR BODY



COUPLING NUT



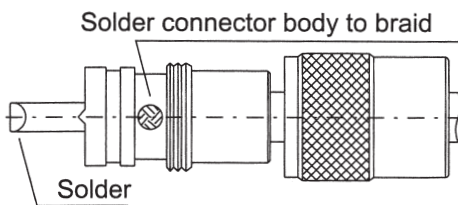
1.



Preparation of cable

- (1) Slide hex nut onto cable.
- (2) Strip cable to recommended dimensions shown in catalogue.
- (3) Slit cable jacket in two places, 180° apart.

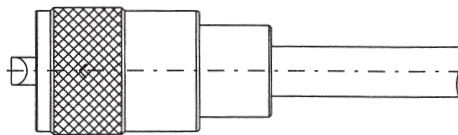
2.



Solder center contact to cable center conductor

- (1) Insert cable seat into cable between braid and jacket.
- (2) Solder center contact to cable center conductor.

3.

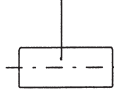


Final assembly

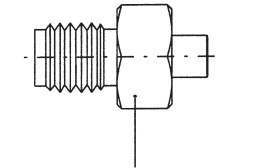
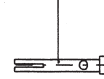
- (1) Mount cable assembly and hardware into connector body.
- (2) Screw and tighten hex nut.

CABLE ASSEMBLY INSTRUCTIONS-DIRECT SOLDER (1)

INSULATOR



CENTER CONTACT

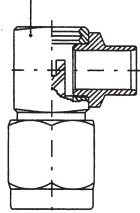


CONNECTOR BODY

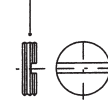
<p>1.</p> <p style="text-align: center;">Remove burrs</p>	<p>Preparation of cable</p> <p>(1) Strip cable to recommended dimensions shown in catalogue. (2) Remove any burrs from jacket and center conductor.</p>
<p>2.</p> <p style="text-align: center;">Solder</p>	<p>Solder center contact to cable center conductor</p> <p>(1) Solder center contact to cable center conductor. (2) Remove all excess solder.</p>
<p>3.</p> <p style="text-align: center;">Soft solder all around here</p>	<p>Attach cable to connector body</p> <p>(1) Assembly cable and contact into connector body. (2) Soft solder cable jacket all around over connector body.</p>
<p>4.</p>	<p>Final assembly</p> <p>(1) Press insulator into connector body until it stops.</p>

CABLE ASSEMBLY INSTRUCTIONS-DIRECT SOLDER (2)

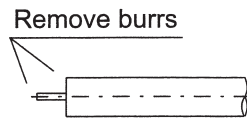
MAIN BODY



CAP



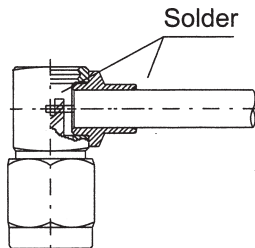
1.



Preparation of cable

- (1) Strip cable to recommended dimensions shown in catalogue.
- (2) Remove any burrs from jacket and center conductor.

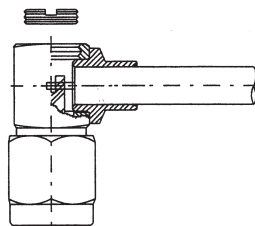
2.



Solder center contact to cable center conductor

- (1) Insert cable into connector body, and soft solder connector body.
- (2) Solder center contact to cable center conductor.

3.



Final assembly

- (1) Screw cap into opening in front of connector body until it stops.